



Job Title: CNC "A" MACHINIST/PROGRAMMER/OPERATOR

Reports To: Plant Manager

Pay Range: \$30-\$40/hour

Classification: Full-time Onsite – Hourly

Standard Hours of Operation: 7 am – 3:30 pm M-F.

Description

- Sets up and operates to close tolerance (+/- 0.001") on CNC V.M.C. to perform such operations as: Boring, milling, drilling, thread milling, ridged tapping and other operations.
- Selects proper tools and settings as required.
- Loads, saves, and adjusts programs.
- Accurately inspects and processes all completed work to detect any defects and take appropriate corrective actions.
- Adjusts, within procedural limits, to fine-tune the process to achieve product conformance.
- Installs fixtures and uses set-up sheets.
- Installs tooling in the magazine changers and indexing and/or replaces inserts.
- Keeps accurate records of time worked on jobs.
- Maintains work area and equipment in an organized manner.
- Monitors speeds and feeds for most efficient and safe operation.
- Reads, interprets, and understands product and process engineering drawings, procedures and quality requirements and applies these to work performed.
- Safely Uses cranes and hoists for material handling.
- Works with engineering and management to develop more efficient ways of machining parts using new concepts or ideas.

Experience:

- Minimum of 5 years verifiable experience as CNC Machinist and Programmer in a manufacturing environment
- Must be knowledgeable of CNC Programming and G-Code.
- Okuma (Fanuc controls) 561V and 761V-II, Renishaw Probe familiarity, and Vertical Machine Center experience is desirable
- Required Skills:

- Ability to correctly interpret engineering requirements from blueprints, drawings, and written specifications.
- Ability to correctly perform basic to moderately complex mathematical calculations.
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- Ability to read and properly use precise measuring equipment (i.e., dial calipers, micrometers, double column height, etc.)

Education:

- High school or equivalent (Required)
- Some college/trade school or related engineering coursework is desirable but not mandatory.

Physical Requirements:

- Must be legally eligible to work within the United States of America
- Must be able to lift 50 lbs
- Must be able to stand for extended periods

Benefits

- Health/Prescription Coverage
- FSA or HSA
- Dental
- Vision
- Life Insurance
- Company-match 401(k) Plan
- Vacation/Sick/Paid Holidays
- NJ sick leave, paid uniform service and more.
- All benefits start on date of hire

Physical Requirements

- The person in this position constantly operates a computer and other office machinery
- Must be able to lift to twenty-five pounds at times

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